# Comparison of Resist Thickness to Sensitivity

March 8, 2010

## Objective

 The following slides demonstrate that the sensitivity of ZEP520a increases as the thickness of the resist decreases.

 This is shown by comparing the contrast curves of various thickness of ZEP520a on silicon wafers.

### Procedure

- <u>substrate</u>:
  - 4" silicon wafer, coated first, then snap cleaved into pieces
- coat:
  - ZEP520A resist
  - Various spin speeds and ratios of ZEP520A to Anisole
- expose:
  - 2 nA, 100 kV, shot pitch = 6 nm
  - dose varied, subsequent slides indicate dose

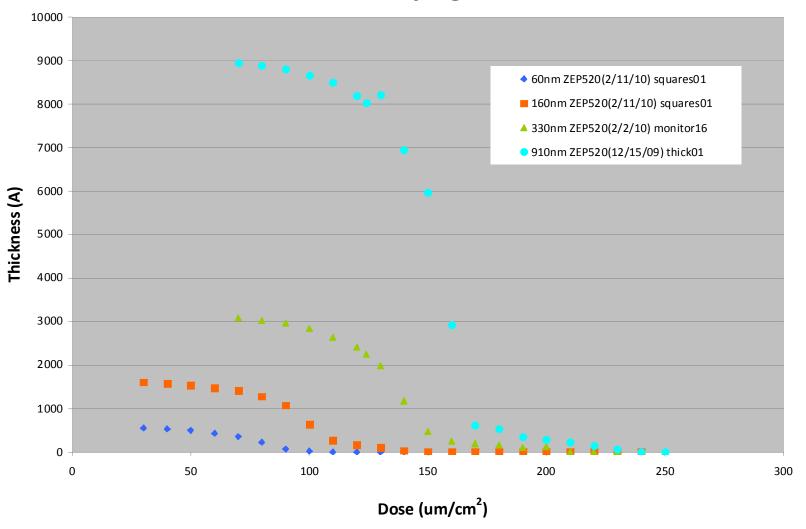
#### develop:

- amyl acetate, 2 min, immersion
- IPA, 30 sec, immersion
- N2 blow dry

## Various Spin Speeds

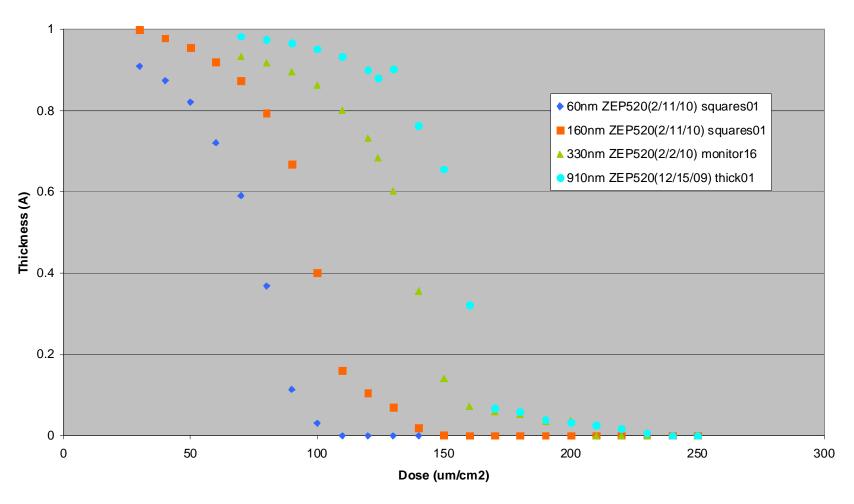
Thickness	Anisole:ZEP520	Spin Speed	Acceleration	Duration
910 nm	Not diluted	500rpm	500 r/s	60 sec
330 nm	Not diluted	4000 rpm	2000 r/s	60 sec
160 nm	1:1 dilution	3000	1500 r/s	60 sec
60 nm	3:1 dilution	2000 rpm	1000 r/s	60 sec

#### **Contrast Curves of Varying ZEP520 Thickness**



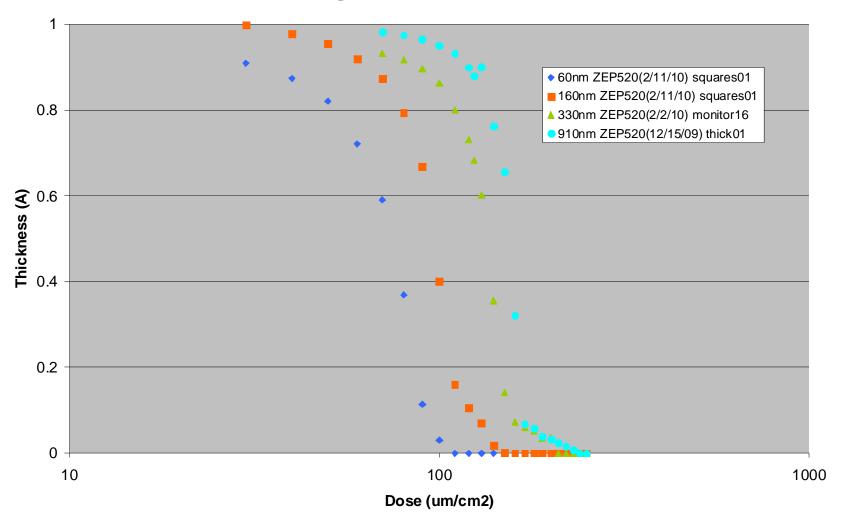
- Thicker resist requires a larger dose to clear all of the resist
  - Therefore, it is less sensitive
- •110, 160, 210, and 240 um/cm<sup>2</sup> are the first doses to clear 60, 160, 320, and 910 nm ZEP520A, respectively

## Normalized Contrast Curves of Varying ZEP520 Thickness



- The same information as previous slide plotted on a normalized plot.
  - value = remaining thickness/original thickness

#### **Normalized Log Plot of Dose Vs Thickness**



• Plotted on a normalized, log plot